

## E-Fiber Accessories

Modular electrospinning/electrospraying platform

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### **EFA035 - Coaxial Stainless Steel Needles**

Coaxial needles are made of two concentric standard needles, and can be used to simultaneously infuse, electrospin or 3D print up to two different materials.

Coaxial needles have many different applications: for example, they can be used to create core-shell fibers, hollow fibers, drug-loaded fibers for sustained release, or to create fiber (using the inner needle) and supply a shielding gas barrier (using the outer needle).

Detachable assembly for easy cleaning operations. Designed to have minimum dead volume.

Washable and reusable, ideal for research applications not only in the electrospinning/spraying field.



**Main features**

- reusable AISI 304 stainless steel
- 100% compatible with all of our E-Fiber devices
- adaptable to any device using Male Luer Lock Connections
- easy to handle
- easy cleaning procedure
- geometry reduce impact on fluid dynamic (no stagnation point)
- autoclavable
- comply with GLP / GMP

**TECHNICAL DATA**

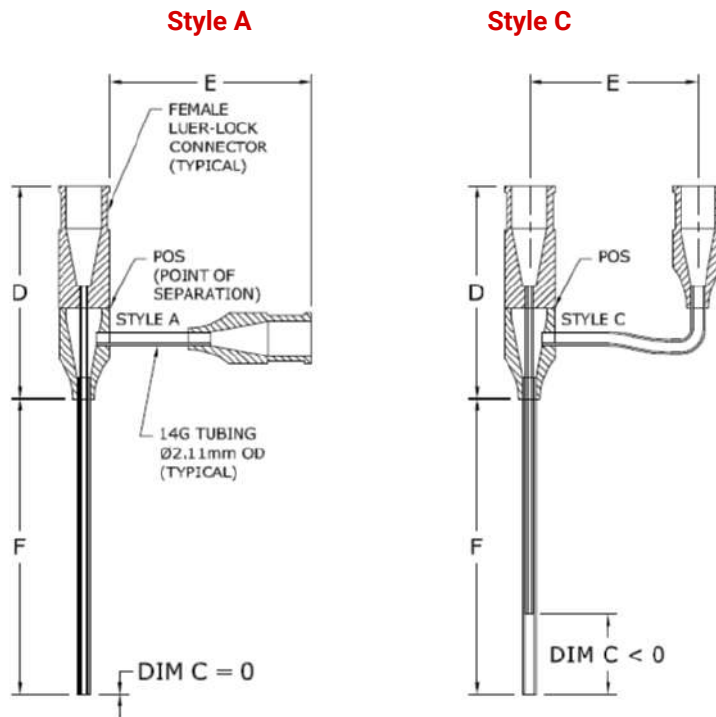
Materials	AISI 304 Stainless Steel (shaft) Chrome and Zinc plated brass (hub)
Connector	Female Luer
Dimensions	Customizable upon request (please see Table below)
Diameter size range	5 - 28 G

Disassembly point for easy cleaning procedure (POS - Point of Separation)

**SELECTION GUIDELINE**

1. Select both dimensions of the inner and outer needle (keep in mind 5G is the bigger diameter and 28G is the smaller diameter - Outer Diameter of inner needle MUST be less than Inner Diameter of the outer needle).
2. Select the desired design.
3. Select the straight length (parameter F) - minimum value is 2mm, maximum value is 90mm for even gauge and 35mm for odd gauge. Contact SKE technical service for longer dimension.
4. Select the right-angle length (parameter E) - minimum value is 25mm, maximum value is 120mm.
5. Length difference (parameter C):
  - C = 0 → is the most common - both tube at the same quote
  - C > 0 → inner tube longer the outer tube
  - C < 0 → outer tube longer the inner tube

**Coaxial needle design**



Dim D is approximately 30mm and is not adjustable  
Disassembly for cleaning at point "POS"

**Table of coaxial needle dimensions**

Gauge	OD - Outer Diameter		ID - Inner Diameter		Wall thickness	
	[inches]	[mm]	[inches]	[mm]	[inches]	[mm]
5	0.219	5.56	0.189	4.80	0.015	0.381
6	0.203	5.16	0.173	4.39	0.015	0.381
7	0.180	4.57	0.150	3.81	0.015	0.381
8	0.165	4.19	0.135	3.43	0.015	0.381
9	0.148	3.76	0.118	3.00	0.015	0.381
10	0.134	3.40	0.106	2.69	0.014	0.356
11	0.120	3.05	0.094	2.39	0.013	0.330
12	0.109	2.77	0.085	2.16	0.012	0.305
13	0.095	2.41	0.071	1.80	0.012	0.305
14	0.083	2.11	0.063	1.60	0.010	0.254
15	0.072	1.83	0.054	1.37	0.009	0.229
16	0.065	1.65	0.047	1.19	0.009	0.229
17	0.058	1.47	0.042	1.07	0.008	0.203
18	0.049	1.24	0.033	0.84	0.008	0.203
19	0.042	1.07	0.027	0.69	0.0075	0.191
20	0.035	0.889	0.023	0.584	0.0060	0.152
21	0.032	0.813	0.020	0.508	0.0060	0.152
22	0.028	0.711	0.016	0.406	0.0060	0.152
23	0.025	0.635	0.013	0.330	0.0060	0.152
24	0.022	0.559	0.012	0.305	0.0050	0.127
25	0.020	0.508	0.010	0.254	0.0050	0.127
26	0.018	0.457	0.010	0.254	0.0040	0.102
27	0.016	0.406	0.008	0.203	0.0040	0.102
28	0.014	0.356	0.007	0.178	0.0035	0.089

**N.B. OD of inner needle MUST be less than ID of the outer needle**

**ORDERING DETAILS**

Product code EFA035

In order to build up a coaxial needle, we will need basic information like:

- Style \_\_\_\_\_ (A or C ⇒ A is our standard)
- Inner Gauge needle (IG) \_\_\_\_\_ G
- Outer Gauge needle (OG) \_\_\_\_\_ G
- Straight length (F) \_\_\_\_\_ mm
- Right-Angle length (E) \_\_\_\_\_ mm
- Length difference (C) \_\_\_\_\_ mm

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